

ROLL-UP COVERS AND DOORS | OVERVIEW

Roll-up covers are used in applications from machine tool to transportation. Over 65 years of manufacturing and application experience combined with the largest cover selection in the industry, we have had the opportunity to solve the most challenging applications. Available in a variety of fabrics, stainless steel, or flexible aluminum, roll-up shades can be delivered on a roller, or in a protective canister – factory pre-loaded and ready to mount.

Dynatect offers repair/refurbishment and reverse engineering services for all brands of roll-up product. Our design team has the knowledge and experience to conduct a formal design review to evaluate alternative solutions or incorporate additional features to better fit your application.



SHADE ROLLERS

A roll-up cover for light-duty protection, with a coated or uncoated fabric attached to a spring roller, with or without a protective canister. Suitable for high speeds and acceleration.



ALUMAFLEX

Made of interlocking aluminum extrusions. Available as a free-hanging apron cover, on a roller or in a canister. Alumaflex is an upgrade to medium-duty protection over fabric shades.



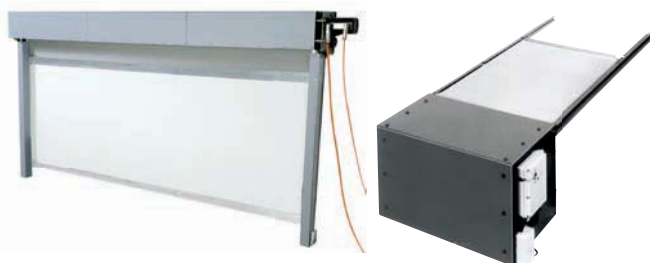
STANDARD-DUTY STEELFLEX®

Offering minimal deflection over wide spans, a Steelflex guards against moderate hot chip and coolant loads.



STEELFLEX WALK-ON COVER

Steelflex covers are available as a heavy-duty, retractable, walk-on style cover with minimal deflection. Applications: covering machine ways or pits.



TANK COVERS, MOTORIZED MACHINE CURTAINS AND DOORS

We offer custom assemblies such as motorized machine curtains or tank covers, which integrate standard and custom components to provide a complete solution, fully assembled and ready to install to minimize design and start-up costs.



GORTITE® ROLL-UP DOORS

Attractive, durable and light-weight aluminum roll-up doors are ideal for fire trucks, emergency vehicles, work trucks and trailers. Made of strong, double-sided aluminum extrusions, available with a full complement of options.

SHADE ROLLERS | LIGHT-DUTY

ROLL-UP PROTECTIVE COVERS FOR MACHINE GUARDING

Dynatect shade rollers are custom-made protective roll-up covers consisting of coated or uncoated textile material attached to an industrial spring roller and mounting components. They can be applied in a vertical, cross rail, or horizontal orientation. Flexible mounting include bracket options or protective canister housing.

Dynatect Shade Rollers Are Ideal for Applications Where:

- There is little room for other protective cover options
- Simple mounting and retrofitting are required
- Cost and delivery time are important factors
- High speed and acceleration are needed
- The complete seal of a bellows is not required

Applications:

- A barrier for involuntary contact with machine components
- Equipment protection from contaminants such as liquid, light chip loads, dust and other particulate
- UV protection

Options:

- A canister with scraper (or optional brush), which cleans the shade as it retracts, and prevents foreign matter from damaging the take-up hardware
- Channels are available to guide the shade as well as minimize the amount of contamination getting past the shade

Common Materials:

- Neoprene/nylon – General purpose
- Goralon®/nylon – General purpose
- Goralon/polyester – Chemical resistance, ozone resistance, abrasion resistance
- Butyl/nylon – Chemical resistance
- Buna/nylon – Coolant/oil resistance
- Food-grade buna/nylon (white color)
- Aluminized fiberglass – High ambient temperature
- Aluminized Kevlar® – High ambient temperature
- PTFE/Kevlar – High ambient temperature, high tensile strength, coolant resistance (non-stick surface)
- PTFE/fiberglass – High ambient temperature, coolant resistance (non-stick surface)
- Silicone-coated fiberglass – High ambient temperature, high cycle durability
- Polyvinyl acetate (PVA) coated polyester – Chemical resistance
- Polyurethane coated polyester – Chemical resistance, applications with wide spans (very rigid)

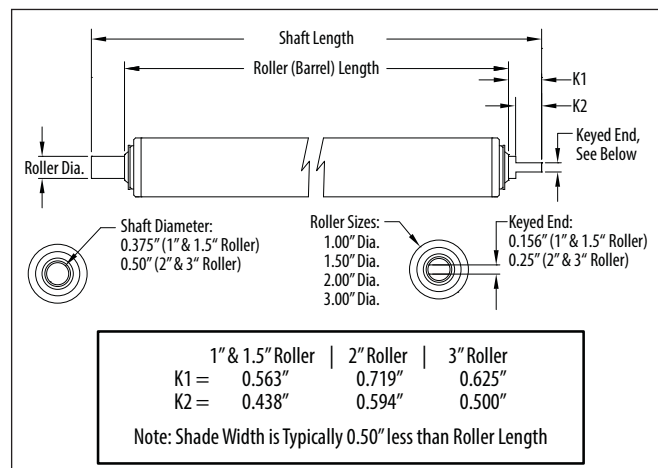


- Lasertex – High-cycle durability, spark and weld splatter resistance
- Urethane/polyester/Kevlar – Spark and weld splatter resistance

Quote Request:

Refer to pages 56-57 for the Light/Medium-Duty Roll-Up Cover Quote Request Form.

TYPICAL SHADE ROLLER DIMENSIONS



BRACKET DRAWINGS

CAD drawings on our standard brackets for 1", 1.5", 2", or 3" rollers are available on our website.

Visit: www.dynatect.com/protective-covers/roll-up-covers/shade-roller

Standard Mounting Brackets



Kevlar® is a registered trademark of E.I. du Pont de Nemours and Co.

ALUMAFLEX ROLL-UP COVERS | MEDIUM-DUTY

ALUMINUM ROLL-UP COVERS

Alumaflex roll-up covers provide optimal protection of machine ways from contamination and coolant while at the same time reducing the risk of damage by preventing contact. They are constructed of interlocking precision anodized aluminum extrusions. Alumaflex can be rolled up into a roller or canister housing. We will provide a customized design to meet your application.

Applications/Environments:

- Protection from heavy chips, oil and coolant
- An attractive barrier is desired
- As an apron cover
- A roll-up machine door

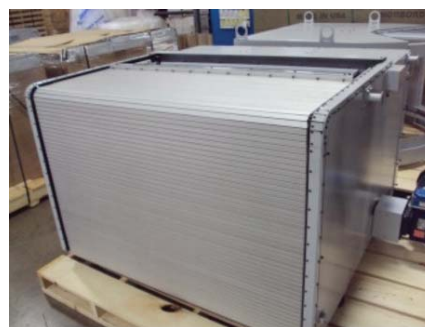
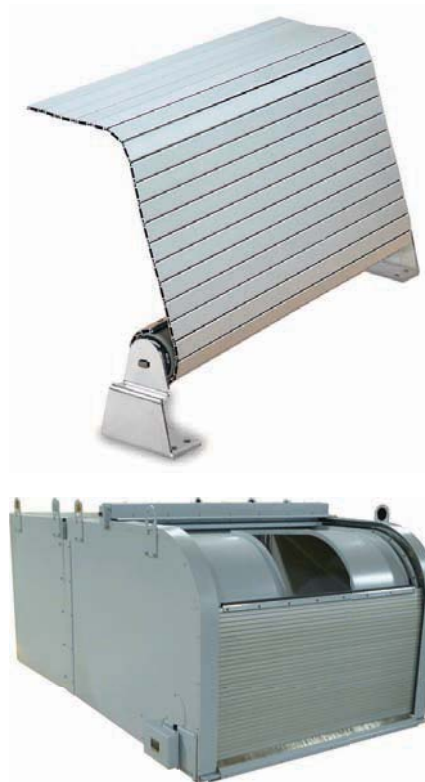
Alumaflex Options:

- Angle or flat bar at end of shade
- Choice of 3 rib styles
- Roller take-up option
- Canister housing option
- Alumaflex covers can be incorporated into a custom integrated assembly including metal housing, motor and drive controls

Alumaflex Rib Styles*:

- **Type A** – Interlocked with polyurethane hinge, bending in both directions possible
- **Type B** – Ball-and-socket interlock with plastic end caps
- **Type C** – Interlocked with hidden polyurethane hinge, resulting in smoothest, flat surface

*1" minimum radius on all. Type A and C available with flat or angled end rib.

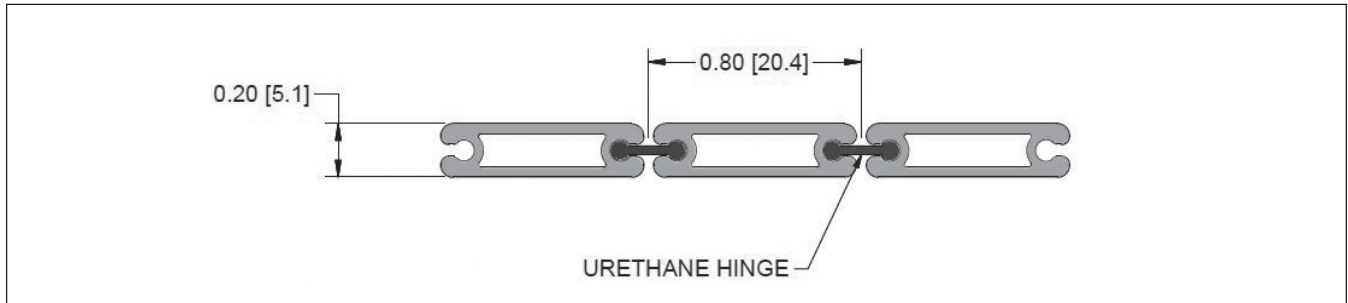


Quote Request:

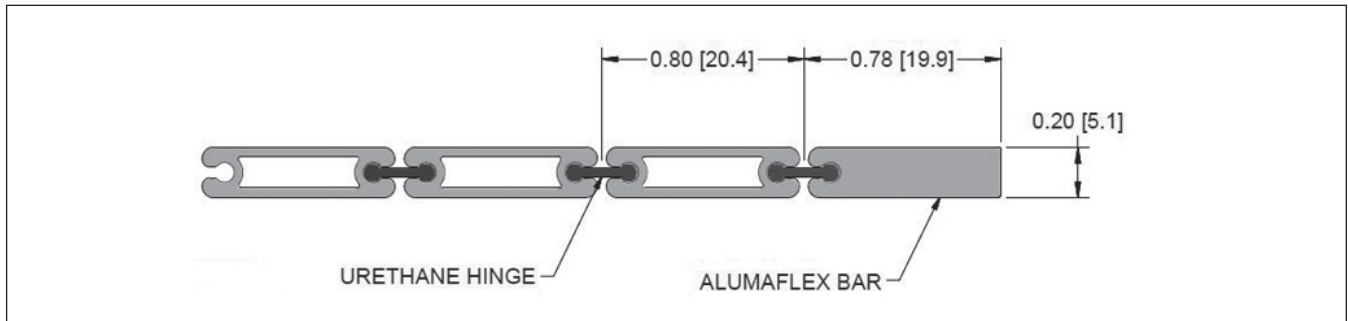
Refer to pages 56-57 for the Light/Medium-Duty Roll-Up Cover Quote Request Form.

ALUMAFLEX ROLL-UP COVERS | MEDIUM-DUTY

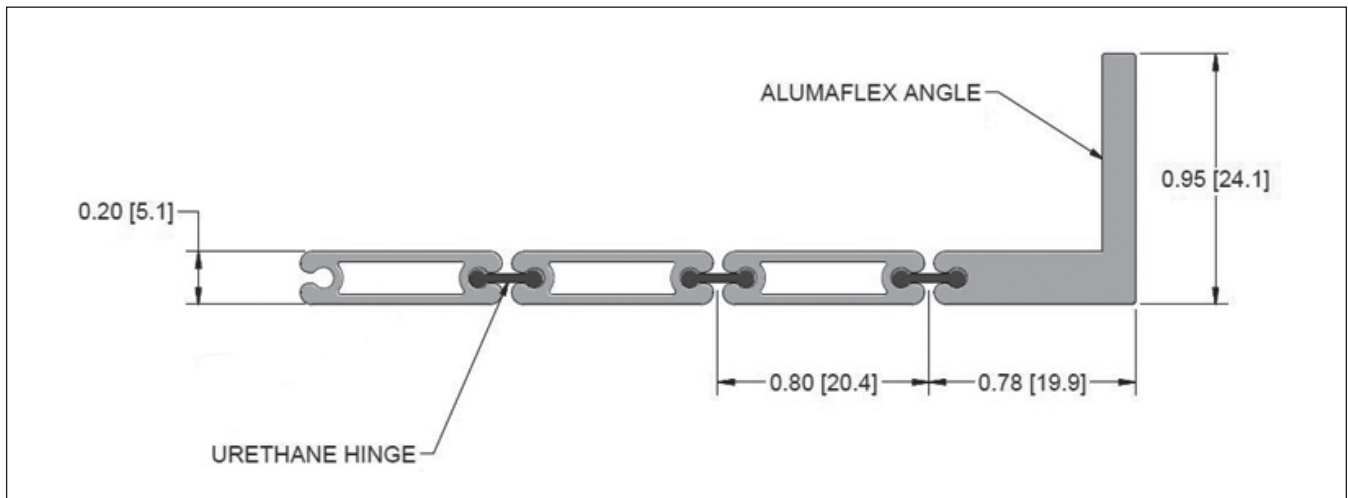
TYPE A RIB



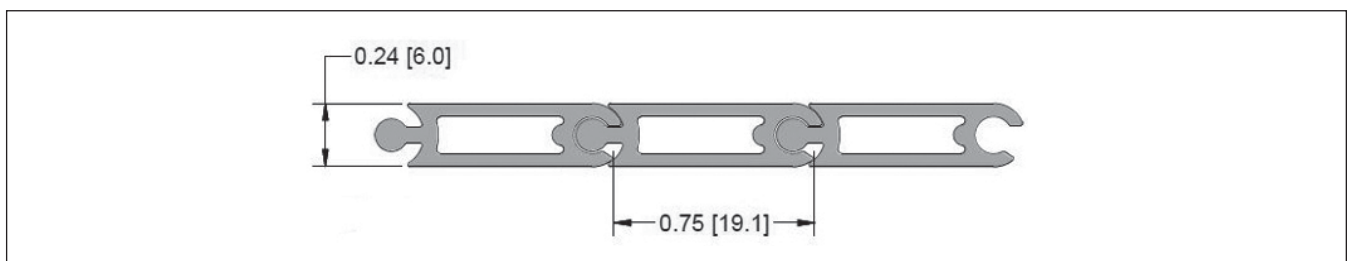
TYPE A WITH FLAT END RIB



TYPE A WITH ANGLED END RIB

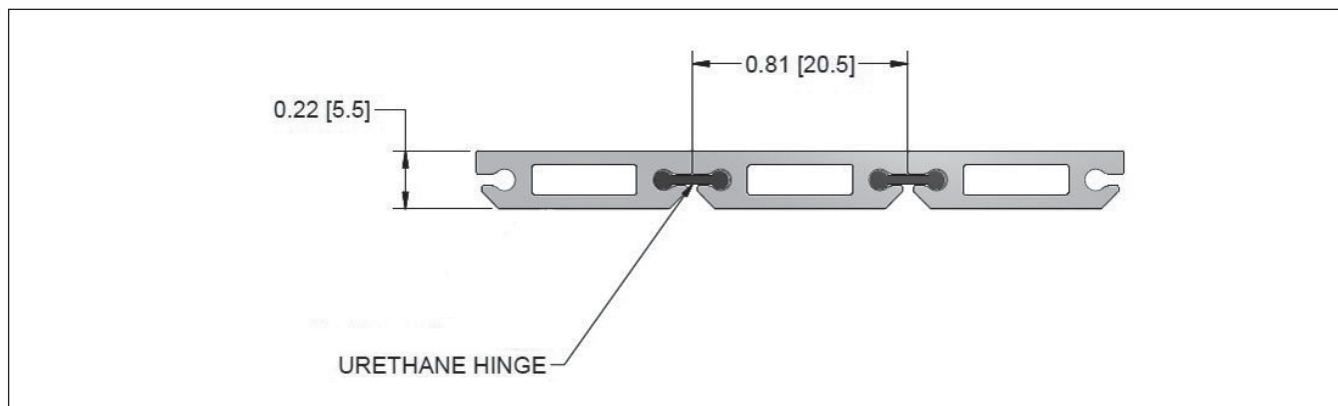


TYPE B RIB

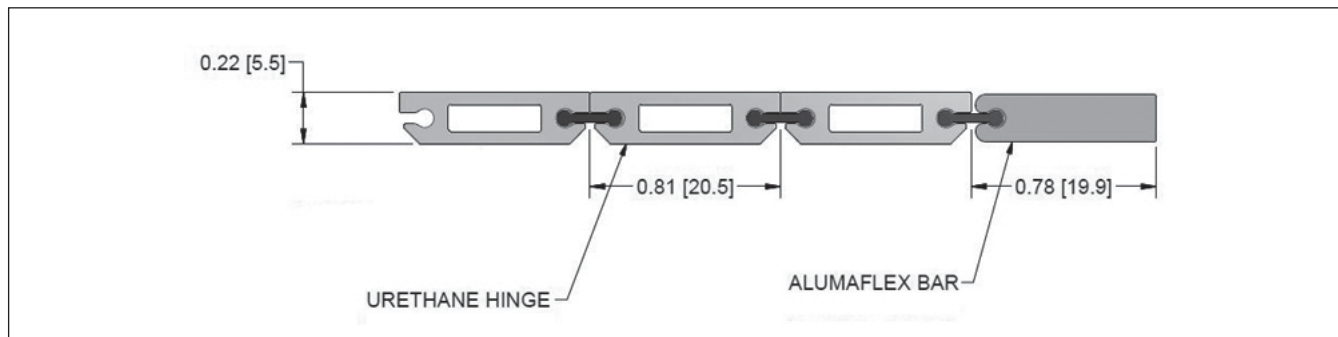


ALUMAFLEX ROLL-UP COVERS | MEDIUM-DUTY

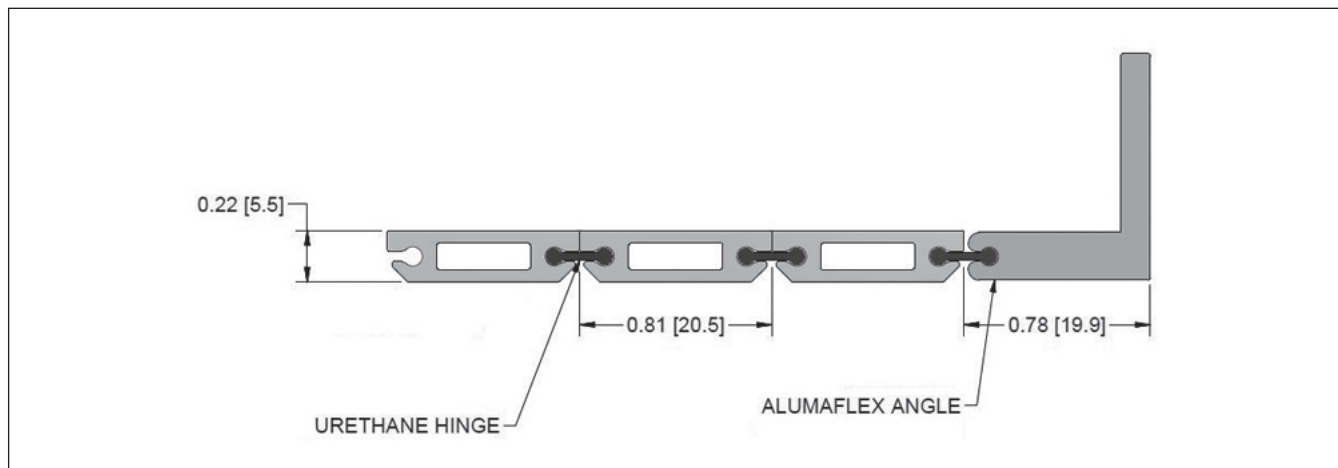
TYPE C RIB



TYPE C WITH FLAT END RIB



TYPE C WITH ANGLED END RIB



STEELFLEX® ROLL-UP COVERS | STANDARD-DUTY

METAL ROLL-UP COVERS

Steelflex standard-duty roll-up covers provide way protection against moderate hot chip and coolant loads in milling and drilling machines. With low deflection over wide spans, they are an upgrade over fabric shade protection for milling and drilling machines. All widths can be rolled compactly over a spring-loaded roller. Standard-duty Steelflex has a stainless steel top surface with 1/4" x 1/4" aluminum extrusions bonded to the underside for extra strength and support.

Applications/Environments:

- Moderate hot chip or coolant loads
- Higher ambient operating temperatures
- Machine way protection
- Milling/drilling machines

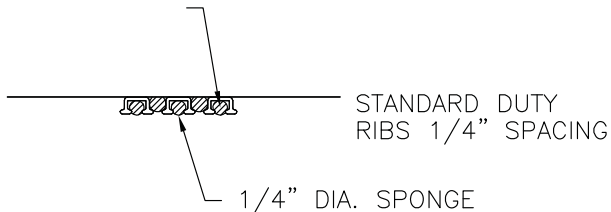
Steelflex Standard-Duty Options:

- Canister housing or mounting brackets
- Sponge edge seal
- Air brake
- Nylon riders
- Brush wiper

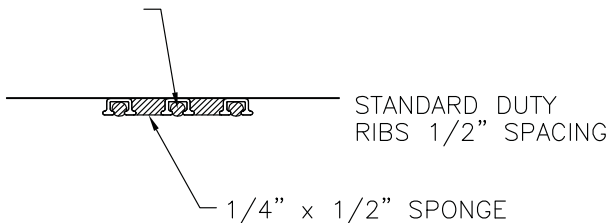


SUPPORT RIB SIZE AND SPACING

7/32" DIA. SPONGE



1/4" DIA. SPONGE



Quote Request:

Refer to pages 56-57 for the Light/Medium Roll-Up Cover Quote Request Form.

STEEFLEX® WALK-ON ROLL-UP COVERS | HEAVY-DUTY

METAL ROLL-UP COVERS FOR MACHINE WAYS AND PITS

Steelflex “walk-on” style covers are designed for applications for covering machine ways or for covering pits. These covers were primarily used in the machine tool industry but have recently been used to cover inspection pits, machine tool changers, or large chemical tanks. The shade consists of aluminum or steel ribs bonded to stainless steel, and customized with the appropriate options and take-up hardware. Steelflex covers can be rolled up using an air-motor or into a scroll, and can be made to cover openings up to 8 meters wide. These covers can also be supplied in a custom enclosure that can be mounted at the end of the bed way or pit or on a gantry for a large machine.

Steelflex Walk-On Covers Are Ideal for Applications Where:

- Exposed ways or pits create a safety-hazard for workers
- Containment of large tanks requires a wide/long span
- Workers may need a walk-on surface to access machinery during maintenance period

Steelflex Walk-On Cover Options:

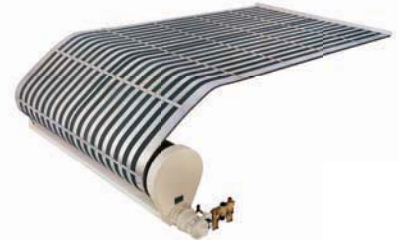
- Spring drive take-up
- Motor-driven scroll take-up
- Filter lubricator regulator
- Air brake
- Nylon riders
- Brush wiper
- Non-skid tape or paint
- Sponge sealed edges

Sponge Sealed Edges

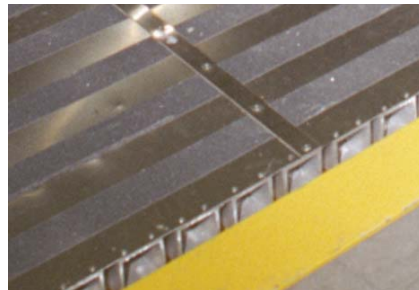
Sponge sealed edges provided added protection of ball screws and precision scales mounted below the cover by preventing wicking of coolant along the bottom of the cover surface.

Applications/Environments:

- Machine ways or pit cover
- Inspection pit cover or machine tool changer pit cover
- Roll-up cover for chemical tanks



Non-Skid Paint



Non-Skid Tape



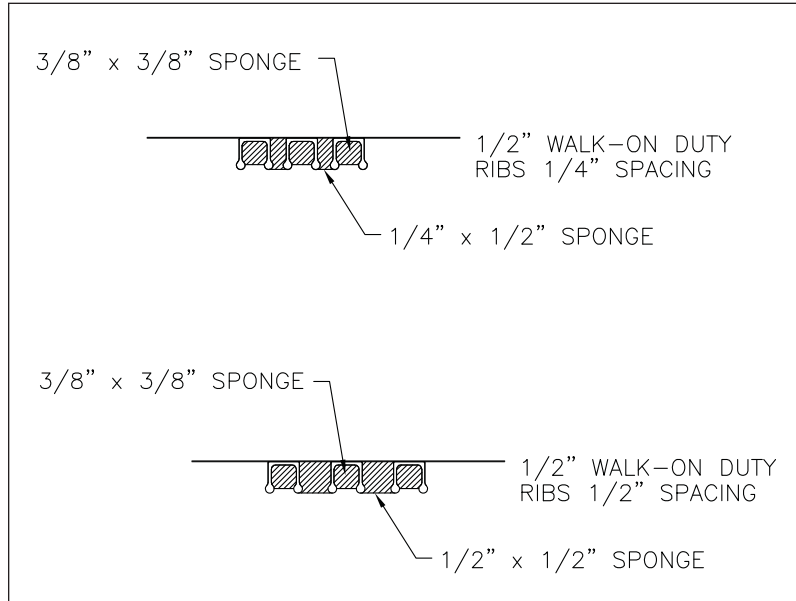
Quote Request:

Refer to page 59 for the Steelflex Walk On Pit Cover Quote Request Form and page 58 for the Steelflex Walk-On Way Cover Quote Request Form.

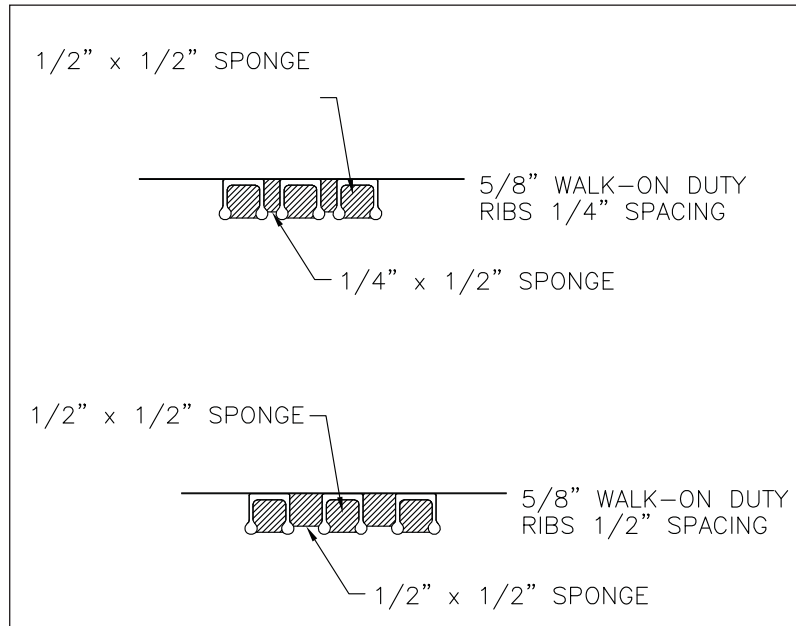
STEELFLEX® WALK-ON ROLL-UP COVERS | HEAVY-DUTY

STEELFLEX WALK-ON SUPPORT RIB SIZE AND SPACING

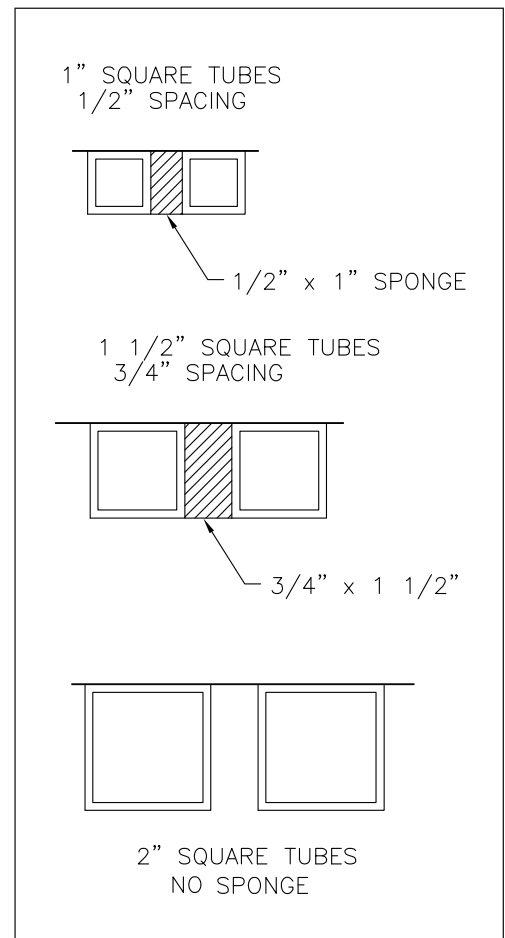
1/2" SUPPORT RIBS, SHOWN WITH OPTIONAL SPONGE SEAL



5/8" SUPPORT RIBS, SHOWN WITH OPTIONAL SPONGE SEAL



1"-2" SQUARE SUPPORT TUBES, SHOWN WITH OPTIONAL SPONGE SEAL FOR 1" AND 1-1/2" TUBES



Steelflex Deflection Calculator

A deflection calculation worksheet to measure load bearing capability is available on our website.

Visit: www.dynatect.com/protective-covers/roll-up-covers/steelflex/walk-on-cover

GORTITE® ROLL-UP DOORS | FEATURES AND BENEFITS

SAFE AND SECURE ACCESS FOR YOUR EQUIPMENT COMPARTMENTS



For Fire and Emergency Vehicles



For Work Trucks and Service Vehicles



For Trailers and Compartments

Increased Safety

- Keeps personnel safe by allowing them to remain closer to the vehicle
- Eliminates damage associated with swing-out doors

Security

- Constructed of strong, double-sided aluminum extrusions
- Manual and powered lock options available to keep your items secure

Attractive Appearance

- Smooth, satin anodized aluminum finish
- Available in custom painted finishes to precisely match your vehicle

Maximum Use of Compartment Space

- 3-inch diameter take-up roller minimizes header height
- Full view of compartment
- Easy access to equipment

Simple, Smooth Operation

- Fast and easy opening and closing
- Quiet idler roller dampens noise and vibration
- Rib design minimizes equipment hang-ups

Easy Roller Door Installation and Field Replacement

- Quick and easy installation
- Aluminum extrusions are individually replaceable without disassembling the entire door by removing push out clips on each end
- Choose from several one-piece side rail options, with option mounting holes predrilled free of charge

Quality Guaranteed

- Roll-up doors manufactured in the USA
- Stainless steel lift bar

Full Complement of Options and Accessories

- Magnetic door ajar switch allows operator to know instantly if door is not securely closed
- Manual lock, or compact power lock with manual override
- See-through slats
- Inside opening handle
- Bright, efficient LED compartment lighting

Customer Support

- Largest sales rep and technical support network nationwide



GORTITE® ROLL-UP DOORS | DESIGN FEATURES

Maximum Compartment Space

Gortite spring-loaded take-up rollers are only 3" diameter and allow for a small rolled-up diameter and maximum compartment storage.

Easy Lifting, Fast Opening and Closing

Spring-loaded operation makes it easy to open and close the roll-up door.

Dynatect's Exclusive Gortite Roller Warranty

The spring-loaded take-up roller carries a lifetime warranty.



Durable, Strong, Lightweight Design

Slats are made of strong, double-wall of lightweight anodized aluminum, with a weather seal between each slat.



Noise and Vibration Idler Roller

Foam-covered idler roller dampens noise and vibration.



Stainless Steel Lift Bar

With additional bottom clearance for easy grip, roll-up doors withstand force and speed with a sturdy stainless steel lift bar.



Standard



Universal



Recessed



P-Series



R-Series

Side Rail Options

Any of the side rails can be predrilled to your specifications, free of charge. There are five side rail options available to accommodate the structure of your equipment compartment.



Easy to Clean, UV and Extreme Temperature-Resistant Components

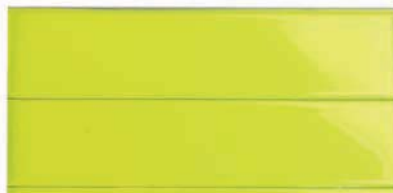
All the flexible polymer components such as the wipers and seals are made of Santoprene™. It has a high resistance to UVs and adjusts well to hot and cold extremes. It also cleans easily with mild detergents.

Santoprene™ is a trademark of Exxon Mobil Corporation.

GORTITE® ROLL-UP DOORS | DESIGN FEATURES



Satin Anodized



Wet Painted



Wet Painted

High Quality and Custom Painted Finishes

Gortite roll-up doors are made of the highest quality satin anodized finish, with optional paint finish. Basecoat and clearcoat process is used to exactly match your vehicle.



Individual Slat End Caps

Individually replaceable end caps provide easy disassembling, should you ever need to replace a slat.



Superior Paint Process Protects Against Chipping

Gortite's paint process offers customers the ability to precisely match any vehicle color. To prevent paint chipping, the "G-Rib" design increases clearance between the ribs along the front and back edges of the door.



Superior Protection Against Leaking

The "G-Rib" design also has a polyurethane seal that rests up against the following rib creating a weather-tight seal when the door is closed.

GORTITE® ROLL-UP DOORS | OPTIONS AND ACCESSORIES



Manual Key Lock

Choice of standard key codes. Heavy-duty locks available for large doors.



Power Lock

Compact design. Manual override in the event of a power failure.



Magnetic Door Ajar Switch

Allows operator to know instantly if door is not securely closed.



Pull Strap

Ideal for tall doors.



LED Cabinet Lighting

Bright, long-lasting and energy efficient lighting at 30 Lumens per LED. Wide 180° dispersion angle. Water and salt resistant. Meets NFPA 1901 standard.



See-Through Slats

Rugged polycarbonate material. Ideal for exterior or interior compartments.

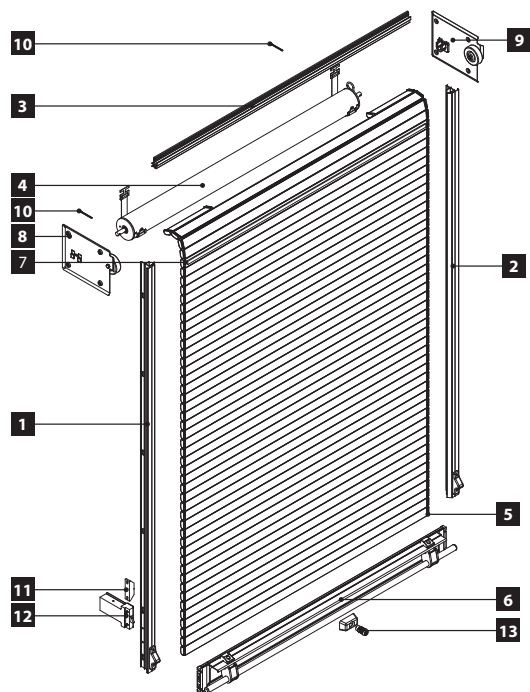


Inside Opening Lift Bar

Simple, easy operation. Exclusive Gortite design.

GORTITE® ROLL-UP DOORS | TECHNICAL INFORMATION

SPECIFICATIONS



DESCRIPTION	QTY.
1 Side Rail, Left	1
2 Side Rail, Right	1
3 Top Rail	1
4 Roller	1
5 Shade	1
6 Handle Assembly	1
7 Door Seal Foam	1
8 Pennant Plate, Left	1
9 Pennant Plate, Right	1
10 Roller Pin	2
11 Door Ajar Switch	1
12 Power Door Lock	1
13 Manual Lock	1

INTERNAL HEIGHT	MINIMUM DEPTH	HEADER HEIGHT	ROLL-UP DIAMETER
up to 25"	10.000	2.500	5.375
26" to 35"	10.500	2.500	6.000
36" to 50"	11.500	2.500	6.000
51" to 60"	11.875	3.875	7.750
61" to 70"	12.375	4.250	8.250
71" to 90"	13.500	5.375	9.375
91" to 104"	14.125	6.500	10.500

Note: Minimum header height is 2.500. Header heights shown can be used to better hide the rolled up door but are not necessarily required.

DOOR OPENING WIDTH	MAXIMUM INTERNAL HEIGHT
18.000	30.000
19.000	40.000
20.000	56.000
21.000	60.00
22-27	90.000
28-32	100.000
33-78	110.000

STANDARD OPTIONS

Side Rail Configuration



Top Drip Rail



Door Finish (Available in Satin Anodized, Wet Painted, or Mill Finish)



Still Plate



GORTITE® ROLL-UP DOORS | HOW TO SPECIFY

So, How Do I Specify Gortite Roll-Up Doors? It's Easy!

- Roll-up doors shall be Gortite brand manufactured by Dynatect Manufacturing, Inc.
- Roll-up doors to be constructed of double-sided aluminum extrusions. The extrusions are to be 1-3/8" wide and 3/8" thick with satin anodized finish or painted to match truck body.
- A flexible extrusion shall be between each slat to insure a weather-tight seal
- Aluminum extrusions shall be individually replaceable without disassembling the entire door by removing push out clips on each end

- Side channels for the door to ride in shall be provided with seals to prevent dirt and moisture from entering compartment. A single piece top drip rail shall be provided with a seal to prevent dirt and moisture from entering the compartment when the door is fully closed. Bottom of door will also be provided with a seal.
- All non-metallic parts to be glass-filled nylon
- Lift bar shall be made of stainless steel
- The door shall be capable of operating in temperatures of -40° F to 180° F
- Optional accessories shall include a magnetic door ajar system, compartment lighting, manual key lock, power lock, sill plate and pull strap for tall doors

Our Exclusive Gortite Roll-Up Door Warranty

Dynatect warrants its Gortite roll-up doors to be free from defects in materials and workmanship for a period of three years from the date of shipment.

The spring-loaded roller carries a lifetime warranty. All parts, with the exception of electronic equipment (which are warranted for 1 year) are covered under this warranty to the original owner. On painted doors, painted finish shall be warranted for five years from peeling or blistering. Damage due to accidents or external causes are not warranted.

Quote Request:

Refer to page 60 for the Gortite Aluminum Roll-Up Door Quote Request Form.

RELATED PRODUCTS

More information is available on our website, Dynatect.com.



Fold Down Compartment Step



LED Compartment Lighting



Hose Bed Cover

TANK COVERS, MOTORIZED MACHINE CURTAINS AND DOORS

MOTORIZED CURTAINS, DOORS AND SHADES FOR MACHINES

Motorized machine curtains offer a custom-engineered frame and drive unit requiring no limit switches. The maintenance-free, gearless direct-drive motor can be programmed for acceleration, partial opening and closing, and speeds up to two meters per second via provided software. Curtain materials are application-based, such as welding screens, aluminum slats, or metallic roll up shade.

Applications in Automated Equipment Cells and Machining Centers

Motorized curtains are ideal for robotic welding areas, operator protection, and other automated equipment cells. Metallic doors for machining centers are also available. Manually operated or motor-driven metallic roll up curtains are suitable for easy access and attractive styling on a metal cutting laser machine tool or for other industrial enclosures.



MOTOR-DRIVEN OR MANUALLY-OPERATED TANK COVERS

Roll-up tank covers are ideal for covering large tanks and can be equipped with a motor drive featuring full electric control for forward, reverse and stop functions. Dynatect has the resources to design and deliver a complete system in any width or length you require. A scroll-type take-up mechanism is also available. Shades are usually constructed of continuous stainless steel top surface with aluminum or stainless steel support ribs for large

tanks. When environmental conditions prohibit the use of steel, thermoplastic designs are available.

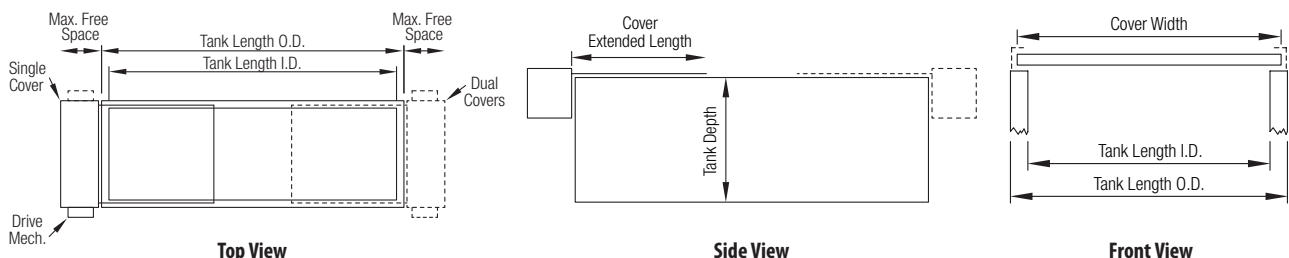
Applications:

- Chemical, degreasing, plating, and painting tanks
- Containment of hazardous fumes
- Control evaporative emissions
- Prevent contamination in tank
- Protect personnel



Quote Request:

1. Please send a sketch, drawing or model of your application along with a description, listing details such as the type of tank, contents of tank, etc. Please note if the application requires dual (opposing) covers at each end, or a single cover mounted to one end.
2. Specify drive system: Motor-driven or manual.
3. Provide inner and outer tank dimensions, noting largest unsupported span and tank depth.



LIGHT/MEDIUM-DUTY ROLL-UP COVERS | QUOTE REQUEST FORM

Date _____ Address _____
Company Name _____ City _____ State/Prov. _____
Contact _____ Country _____ Zip/Postal Code _____
Quantity _____ Telephone _____ Fax _____
Email _____

1. Application Information

Roll-Up Cover Type: ☐ Roll-Up **without** Canister ☐ Roll-Up **with** Canister (please complete Canister sections on next page)

Shade Material*: ☐ Coated Fabric ☐ Metal

Existing Cover or New Design: ☐ Existing Cover

Machine Make (enter if known): _____

Machine Model/Part # (enter if known): _____

☐ New Design – please supply a sketch/drawing/CAD file (DWG or DXF file format/photo of your application)

*Based on your application, Dynatect will choose the material which best meets your requirements.

2. Environmental Conditions/Protection (Please check all that apply)

☐ Machining

☐ Hot Chips

☐ Cutting Oils/Coolants/Lubricants

Specify Type: _____
(provide MSDS composition pages)

☐ Particles (specify type,
e.g. aluminum, glass, wood)

☐ Water/Moisture

☐ Grinding and Swarf

☐ Weld Splatter

Light Medium Heavy

☐ ☐ ☐

☐ ☐ ☐

☐ ☐ ☐

☐ ☐ ☐

☐ ☐ ☐

☐ ☐ ☐

☐ Electrostatic Requirements (specify) _____

☐ Clean Room ☐ Dry ☐ Safety or Dust Cover ☐ FDA

☐ Chemicals (specify type) _____

☐ 0%-35% ☐ 35%-55% ☐ 55%-100%

Temperature Range: ☐ °F ☐ °C

Ambient _____ Minimum _____ Maximum _____

Maximum Travel Speed: _____

Acceleration:

(please indicate units of measurement) _____

Movements/Day: _____ Axis: _____

3. Dimensions

Shade Width: _____ Maximum Allowable Width for Roller or Canister: _____ Travel Distance: _____

Total Shade Length: _____ Maximum Roll-Up Diameter: _____

4. Roller Mounting Brackets (If Roll-Up Cover without canister, bracket size is determined by maximum roll-up size)

☐ None

☐ Yes (choose
one in addition
to required)



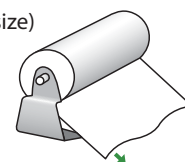
☒ Required



☐ Standard



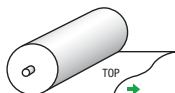
☐ Option



5. Cover Orientation and Shade Exposure to Work Area

Note: Two choices required from this section. First choose cover orientation, then indicate direction of contaminant.

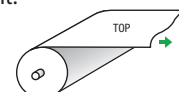
☐ Horizontal #1
(specify below how
shade will be used)



☐ Contaminant from the Top

☐ Contaminant from the Bottom

☐ Horizontal #2
(specify below how
shade will be used)



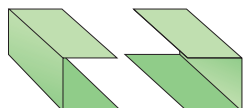
Shade: ☐ Unsupported Shade

☐ Supported Shade

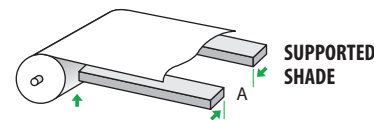
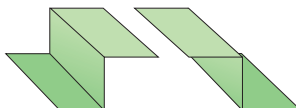
([A] distance between support: _____ inches)

Channels to be Included by Dynatect Upon Request**:

☐ C-Channel
Support



☐ Z-Channel
Support



Channel Material:

☐ Aluminum

☐ Steel

☐ Stainless Steel

**Customer drawing recommended, otherwise Dynatect will provide dimensions with quotation.

LIGHT/MEDIUM-DUTY ROLL-UP COVERS | QUOTE REQUEST FORM

5. Cover Orientation and Shade Exposure to Work Area (continued)

<input type="checkbox"/> Crossrail #1		<input type="checkbox"/> Vertical Top #1		<input type="checkbox"/> Vertical Bottom #1	
<input type="checkbox"/> Crossrail #2		<input type="checkbox"/> Vertical Top #2		<input type="checkbox"/> Vertical Bottom #2	
<input type="checkbox"/> Contaminant from the Front <input type="checkbox"/> Contaminant from the Back		<input type="checkbox"/> Contaminant from the Front <input type="checkbox"/> Contaminant from the Back		<input type="checkbox"/> Contaminant from the Front <input type="checkbox"/> Contaminant from the Back	

6. Shade Mounting Bracket

☐ K1
 ☐ K2
 ☐ K3
 ☐ K4
 ☐ K5
 ☐ K6
 ☐ K7
 ☐ K8

7. Canister Mounting Options

Horizontal canister mounting examples shown. Adjust canister mounting style based on orientation selected on previous page.

<input type="checkbox"/> Code E1T	<input type="checkbox"/> Code E2T	<input type="checkbox"/> Code E3T
<input type="checkbox"/> Code E4T	<input type="checkbox"/> Code E5T	<input type="checkbox"/> Code E6T
<input type="checkbox"/> Code E1B	<input type="checkbox"/> Code E2B	<input type="checkbox"/> Code E3B
<input type="checkbox"/> Code E4B	<input type="checkbox"/> Code E5B	<input type="checkbox"/> Code E6B

☐ Code E7 – Custom or Special Mounting. Please supply a sketch/drawing/CAD file (DWG or DXF file format)/photo of your application.

8. Maximum Canister Dimensions

<input type="checkbox"/> 2"	<input type="checkbox"/> 2.5"	<input type="checkbox"/> 3"	<input type="checkbox"/> 3.5"	<input type="checkbox"/> 4"	<input type="checkbox"/> 4.5"	<input type="checkbox"/> 5"	<input type="checkbox"/> 5.5"	<input type="checkbox"/> 6"	<input type="checkbox"/> 6.5"
<input type="checkbox"/> 7"	<input type="checkbox"/> 7.5"	<input type="checkbox"/> 8"	<input type="checkbox"/> 8.5"	<input type="checkbox"/> 9"	<input type="checkbox"/> 9.5"	<input type="checkbox"/> 10"	<input type="checkbox"/> Other (Custom) _____		

9. Wipers

☐ Brush (Standard)
 ☐ PVC
 ☐ Felt
 ☐ Stainless Steel
 ☐ Other _____
 ☐ None

10. Canister Surface Treatment

☐ Raw Steel
 ☐ Painted Steel
 ☐ Stainless Steel
 ☐ Other (paint spec, etc.) _____

STEELFLEX® WALK-ON WAY COVERS* | QUOTE REQUEST FORM

Date _____ Address _____
Company Name _____ City _____ State/Prov. _____
Contact _____ Country _____ Zip/Postal Code _____
Quantity _____ Telephone _____ Fax _____
Email _____

1. Application Information

☐ New Design ☐ Existing Cover ☐ Single Cover ☐ Set of Covers (left/right)

Machine Make: _____ Machine Model/Part #: _____

2. Environmental Information

Operating Environment of Cover:

☐ Dry ☐ Grinding ☐ Hot Chip ☐ Aluminum ☐ Heavy Coolant ☐ Other _____

Temperature Range: Continuous (ambient): _____ Minimum: _____ Maximum: _____ ☐ °F ☐ °C

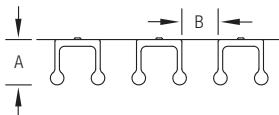
Maximum Travel Speed: _____ Acceleration (please indicate units of measurement): _____

Movements/Day: _____ Axis: _____

3. Cover Profile (For replacement covers only; please specify Dimensions "A" and "B" below.)

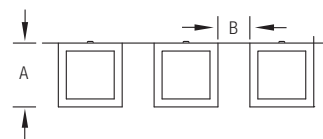
(A) Support Type:

☐ 1/2" Ribs ☐ 1-1/2" Tubes
☐ 5/8" Ribs ☐ 2" Tubes
☐ 1" Tubes ☐ Other _____

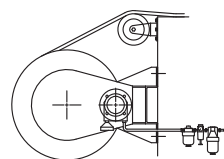


(B) Support Spacing:

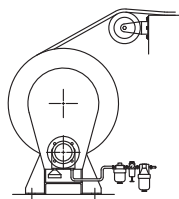
☐ 1/4" ☐ 1/2" ☐ Other _____



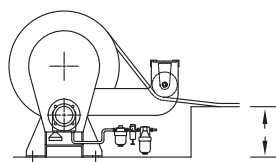
4. Mounting Options (Note: Right-hand drive shown)



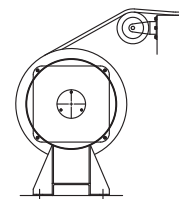
☐ Machine-Mounted



☐ Floor-Mounted,
Below the Way



☐ Floor-Mounted, Above the Way
Distance Between Floor and Top of Way: _____



☐ Floor-Mounted,
Spring Take-Up

5. Dimensions (Note: Machine mount example shown)

(A) Overall Way Width: _____ (B) Largest Unsupported Span: _____

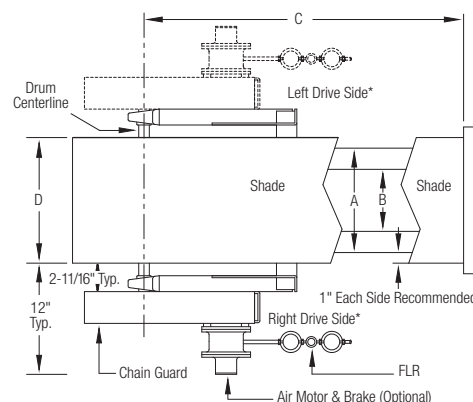
(C) Length from Center Line of Roller to Table/Column or Car when Shade Fully Extended: _____

(D) Shade Width: _____ (overall way width +2" recommended for walk-on covers)

Travel Distance: _____ Total Shade Length: _____

Way Height Above Floor: _____

Drive Side Location*: ☐ Right ☐ Left ☐ Both Same Side (for sets)



6. Application Information (Note: If air is turned off, an air brake is recommended)

☐ Air Motor Drive ☐ Spring Drive Take-Up ☐ Air Brake ☐ Non-Skid Tape
☐ Non-Skid Paint ☐ Sponge Edge Seal ☐ Brush Wiper ☐ Nylon Riders ☐ Filter Lubricator/Regulator

*SteelFlex covers should only be walked on while stationary.

STEELFLEX® WALK-ON PIT COVERS* | QUOTE REQUEST FORM

Date _____ Address _____
 Company Name _____ City _____ State/Prov. _____
 Contact _____ Country _____ Zip/Postal Code _____
 Quantity _____ Telephone _____ Fax _____
 Email _____

1. Application Information

☐ New Design ☐ Existing Cover ☐ Machine Pit Cover ☐ Inspection Pit Cover ☐ Other _____

2. Environmental Information

Operating Environment of Cover:

☐ Dry ☐ Grinding ☐ Hot Chip ☐ Aluminum ☐ Heavy Coolant ☐ Other _____

Contents of Pit: _____

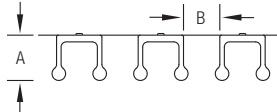
Temperature Range: Continuous (ambient): _____ Minimum: _____ Maximum: _____ ☐ °F ☐ °C

Maximum Travel Speed: _____ Acceleration (please indicate units of measurement): _____ Movements/Day: _____

3. Cover Profile (For replacement covers only; please specify Dimensions "A" and "B" below.)

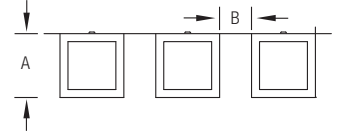
(A) Support Type:

☐ 1/2" Ribs ☐ 1-1/2" Tubes
☐ 5/8" Ribs ☐ 2" Tubes
☐ 1" Tubes ☐ Other _____



(B) Support Spacing:

☐ 1/4" ☐ 1/2" ☐ Other _____

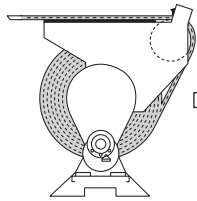


4. Take-Up Hardware

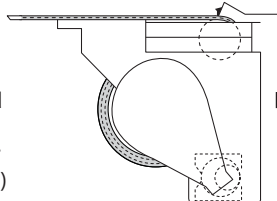
☐ Air Motor Take-Up (if air is turned off, an air brake is recommended)
 Motor Mounting: ☐ Inboard ☐ Outboard

☐ Scroll-Type Take-Up
☐ Manual ☐ With Electric Motor

5. Hardware Mounting Options



☐ Floor-Mounted
 Inside Pit
 (outside motor
 mounts shown)



☐ Hanging Inside Pit
 (inboard motor
 mounts shown)

☐ Floor-Mounted,
 Above Pit

☐ Other

6. Options

☐ Non-Skid Tape ☐ Non-Skid Paint ☐ Air Brake ☐ Brush Wiper ☐ Nylon Riders ☐ Sponge Edge Seal ☐ Filter Lubricator/Regulator

7. Dimensions

Overall Pit Width: _____

(A) Shade Width: _____

(B) Unsupported Span: _____

(C) Overall Pit Length: _____

(D) Support Rail Length: _____

Pit Depth (50" minimum recommended): _____

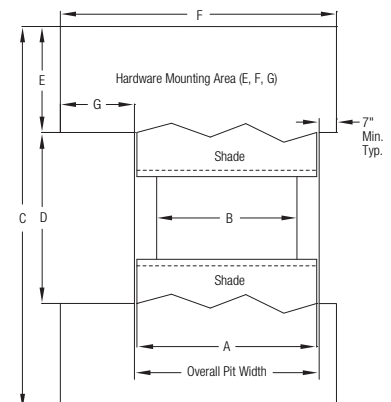
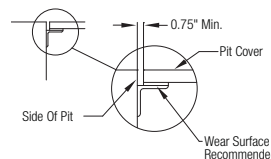
Drive Side Locations: ☐ Right ☐ Left ☐ Both Same Side

Hardware Mounting Area:

(E) _____

(F) _____

(G) _____



*Steelflex covers should only be walked on while stationary.

GORTITE® ROLL-UP DOORS | QUOTE REQUEST FORM

Date _____ Address _____
 Company Name _____ City _____ State/Prov. _____
 Contact _____ Country _____ Zip/Postal Code _____
 Quantity _____ Telephone _____ Fax _____
 Date Required _____ Email _____
 Reference _____ Quantity _____ Compartment _____

1. Cabinet Dimensions

Compartment:

DOW:

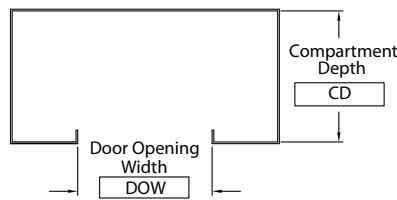
DOH:

HH:

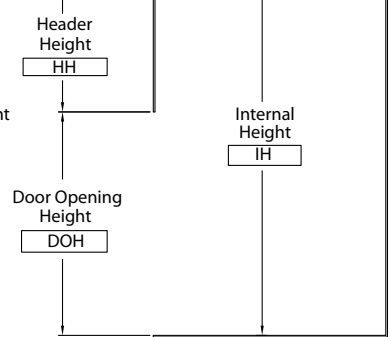
IH:

CD:

Top View



Side View



2. Door Requirements

Door Finish: ☐ Satin Anodized
☐ Mill Finish (for painting by customer)
☐ Wet Painted
☐ Door Only
☐ Door and Trim
☐ Handle/Finger Rail
 Paint Specification: _____

Roller Location: ☐ Front of Compartment
☐ Rear of Compartment

Side Rail:

☐ Standard ☐ Recessed ☐ Universal ☐ P-Series ☐ R-Series

Pre-Drilled Mounting Holes in Side Rails:

☐ Yes
☐ Pattern by Dynatect
☐ Pattern by Customer (please attach drawing)

Top Drip Rail:

☐ Yes ☐ Standard Length
☐ Customer Length
 Qty: _____ Length: _____
☐ No

3. Options

Still Plate: ☐ Yes: ☐ Standard ☐ Universal
☐ No

Manual Key Lock: ☐ Yes ☐ No

Key Type: ☐ J236 ☐ 1250

Magnetic Door Ajar Switch:

☐ Yes: ☐ Switch on Right Side Facing Door
☐ Switch on Left Side Facing Door
☐ Ship Loose
 Ground: ☐ Pos ☐ Neg

☐ No

Pull Strap (for tall doors): ☐ Yes ☐ No

Pull Lock (requires manual lock):

☐ Yes: ☐ Lock on Right Side of Door
☐ Lock on Left Side of Door
☐ Lock on Both Sides of Door (36" or wider)

☐ No

Cabinet Lights:

☐ Yes ☐ Lights on Right Side of Door
☐ Lights on Left Side of Door
☐ Lights on Both Sides of Door
☐ Ship Loose

☐ No